

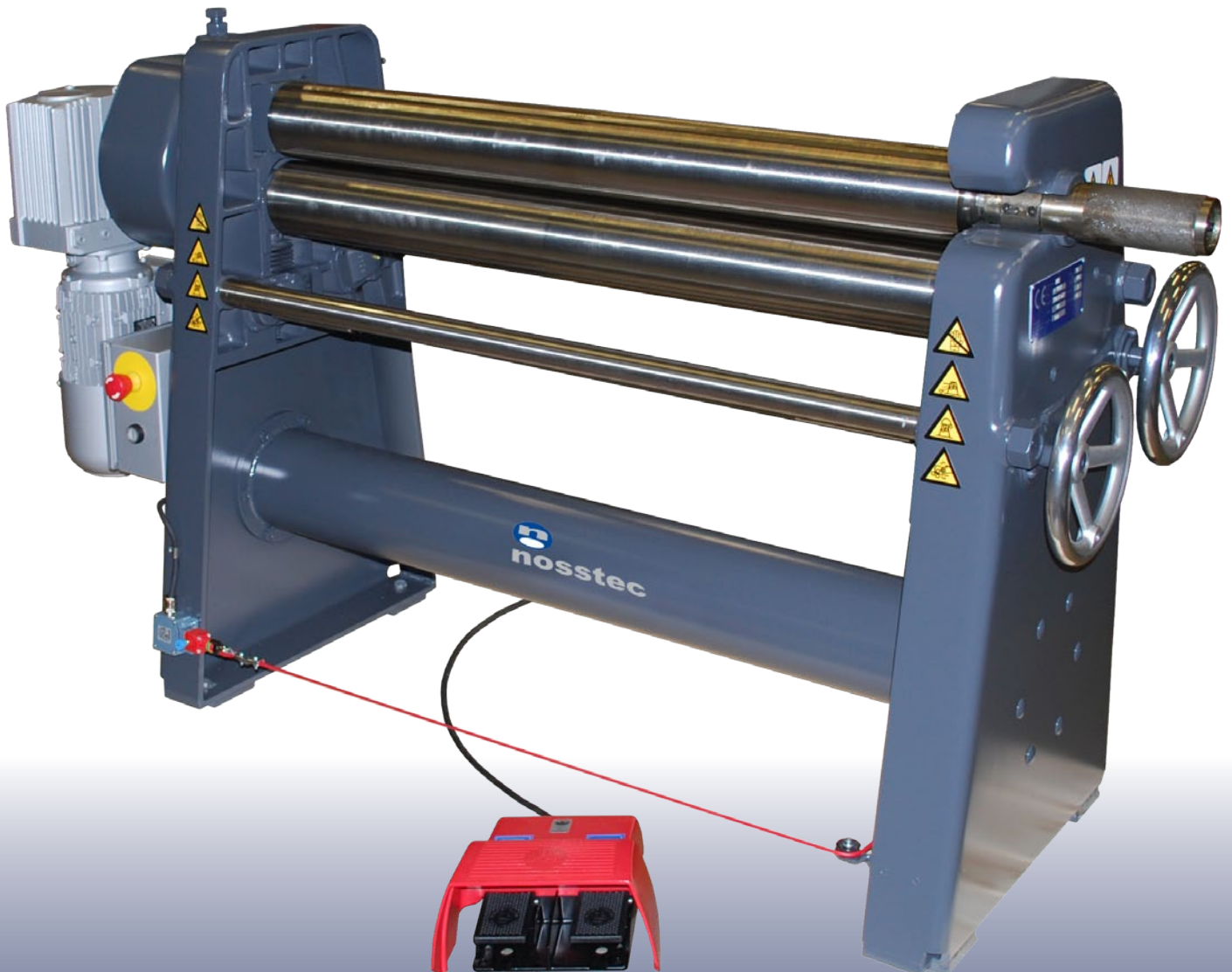
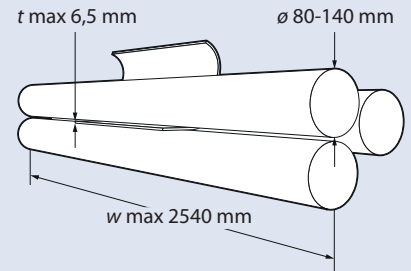
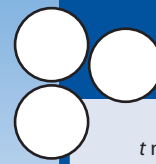


nosstec

BENDING ROLL MACHINE **8266**

Our universal machine for medium and heavy duty production, suitable for most applications. Motor-powered with crowned rolls in needle bearings. The setting of the upper and lower rolls is by hand wheels via wormgears. The upper and lower rolls are driven by a worm gear motor. All transmission is built into one side of the machine making it a very compact design. Plenty of options available. The electrical equipment as per protection form IP54.

DRIVEN



Nosstec AB, Kristineholmsvägen 12, 441 39 Alingsås, SWEDEN

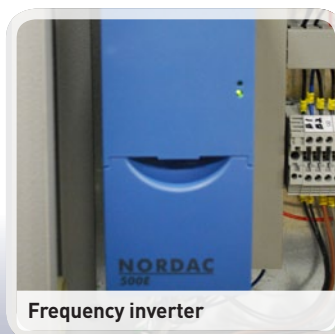
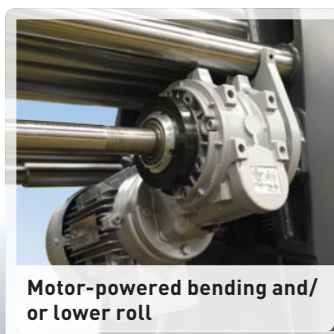
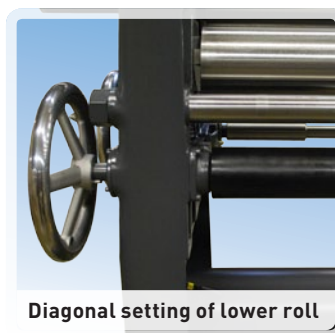
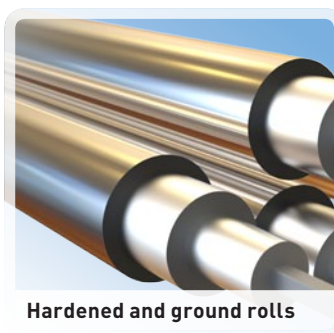
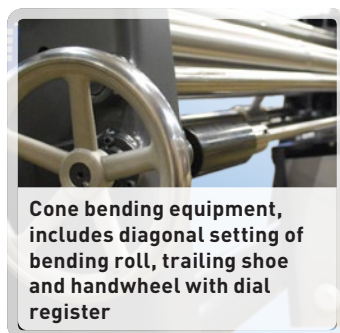
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Art.no.	8266	-1025	-1030	-1040	-1050	-1055	-1060	-1065	-1220	-1225	-1235	-1245
Capacity		10/25	10/30	10/40	10/50	10/55	10/60	10/65	12/20	12/25	12/35	12/45
Working length (w)	mm	1040	1040	1040	1040	1040	1040	1040	1290	1290	1290	1290
Max sheet thickness (400 N/mm ²) (t)	mm	2,5	3,0	4,0	5,0	5,5	6,0	6,5	2,0	2,5	3,5	4,5
Diameter of rolls (ø)	mm	80	90	100	110	120	130	140	80	90	100	110
Motor rating	kW	0,75	0,75	1,1	1,1	1,1	2,2	2,2	0,75	0,75	1,1	1,1
Net weight	kg	400	440	665	700	745	960	1015	440	490	725	770
OPTIONS:												
Hardened and ground rolls	826677	-1025	-1030	-1040	-1050	-1055	-1060	-1065	-1220	-1225	-1235	-1245

Art.no.	8266	-1250	-1255	-1260	-1515	-1520	-1530	-1540	-1545	-1550	-1555	-2010
Capacity		12/50	12/55	12/60	15/15	15/20	15/30	15/40	15/45	15/50	15/55	20/10
Working length (w)	mm	1290	1290	1290	1540	1540	1540	1540	1540	1540	1540	2040
Max sheet thickness (400 N/mm ²) (t)	mm	5,0	5,5	6,0	1,5	2,0	3,0	4,0	4,5	5,0	5,5	1,0
Diameter of rolls (ø)	mm	120	130	140	80	90	100	110	120	130	140	80
Motor rating	kW	1,1	2,2	2,2	0,75	0,75	1,1	1,1	1,1	2,2	2,2	0,75
Net weight	kg	825	1055	1120	480	530	785	840	905	1140	1220	560
OPTIONS:												
Hardened and ground rolls	826677	-1250	-1255	-1260	-1515	-1520	-1530	-1540	-1545	-1550	-1555	-2010

Art.no.	8266	-2015	-2020	-2025	-2030	-2035	-2040	-2510	-2515	-2520	-2525	-2530
Capacity		20/15	20/20	20/25	20/30	20/35	20/40	25/10	25/15	25/20	25/25	25/30
Working length (w)	mm	2040	2040	2040	2040	2040	2040	2540	2540	2540	2540	2540
Max sheet thickness (400 N/mm ²) (t)	mm	1,5	2,0	2,5	3,0	3,5	4,0	1,0	1,5	2,0	2,5	3,0
Diameter of rolls (ø)	mm	90	100	110	120	130	140	100	110	120	130	140
Motor rating	kW	0,75	1,1	1,1	1,1	2,2	2,2	1,1	1,1	1,1	2,2	2,2
Net weight	kg	625	905	975	1060	1320	1425	1025	1110	1225	1500	1630
OPTIONS:												
Hardened and ground rolls	826677	-2015	-2020	-2025	-2030	-2035	-2040	-2510	-2515	-2520	-2525	-2530



Optional equipment	Art.no.
Cone bending equipment (includes diagonal setting of bending roll, trailing shoe and hand wheel with dial register)	8266-0556
Diagonal setting of lower roll	8266-4715
Motor-powered bending roll, fixed control panel	8266-08041
Motor-powered lower roll, fixed control panel	8266-30551
Motor-powered bending roll, portable control panel	8266-08042
Motor-powered lower roll, portable control panel	8266-30552
Digital readout (together with cone bending equipment, the digital readout substitutes the dial register)	8266-4723
Frequency inverter	8266-4301

On request: Adiprene-coated rolls, Grooves in rolls, 230V 3-phase